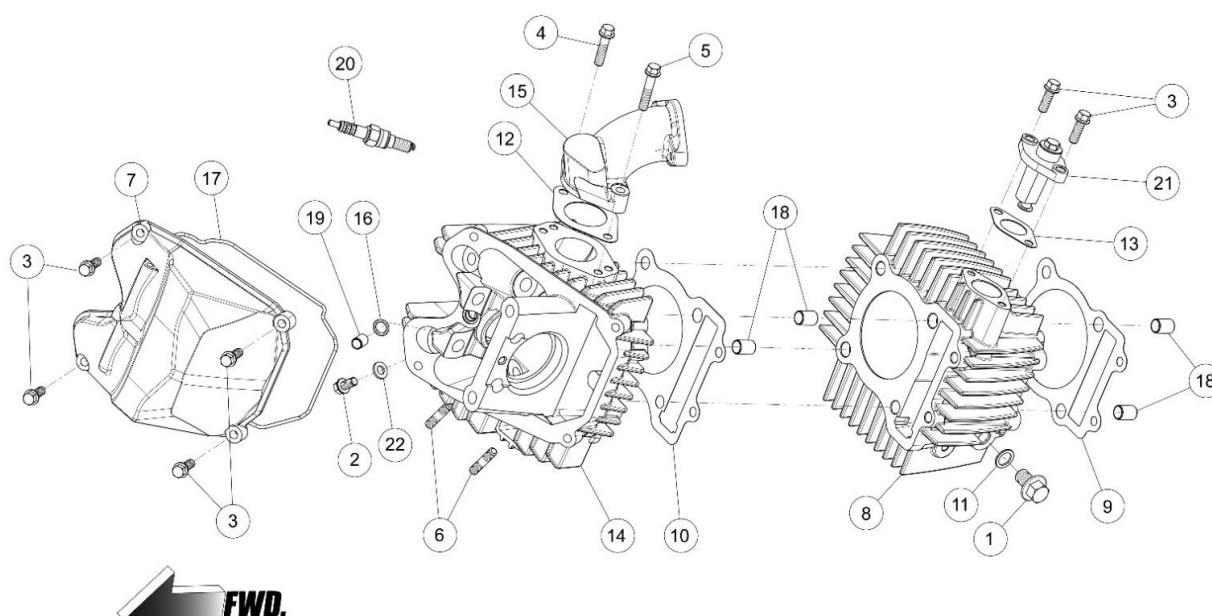
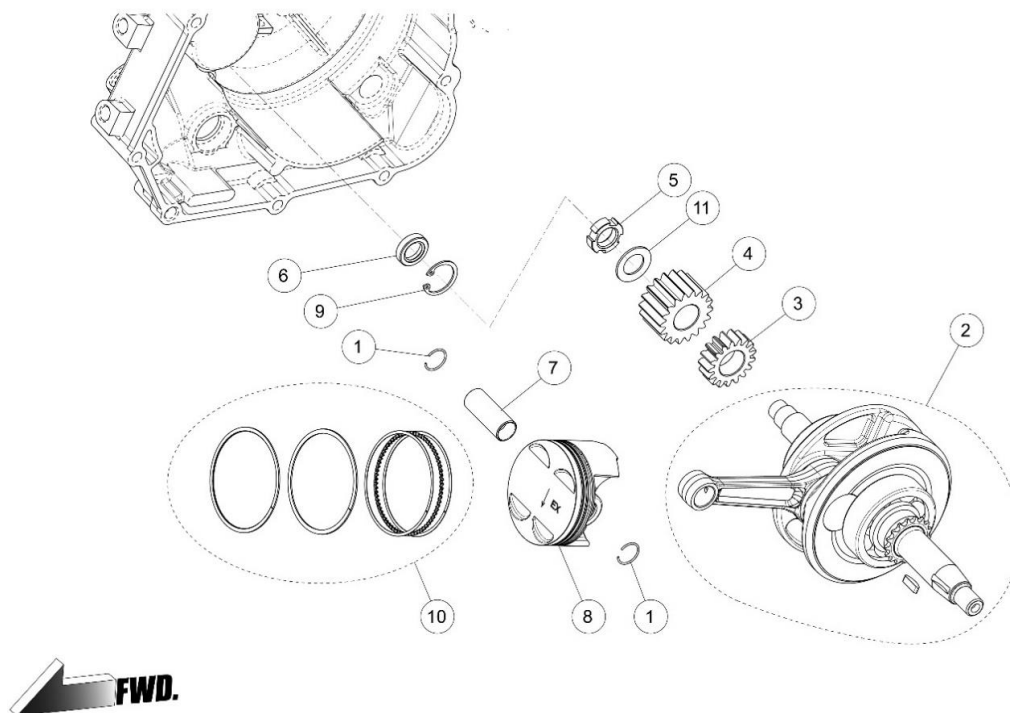


01. CYLINDER HEAD / CYLINDER



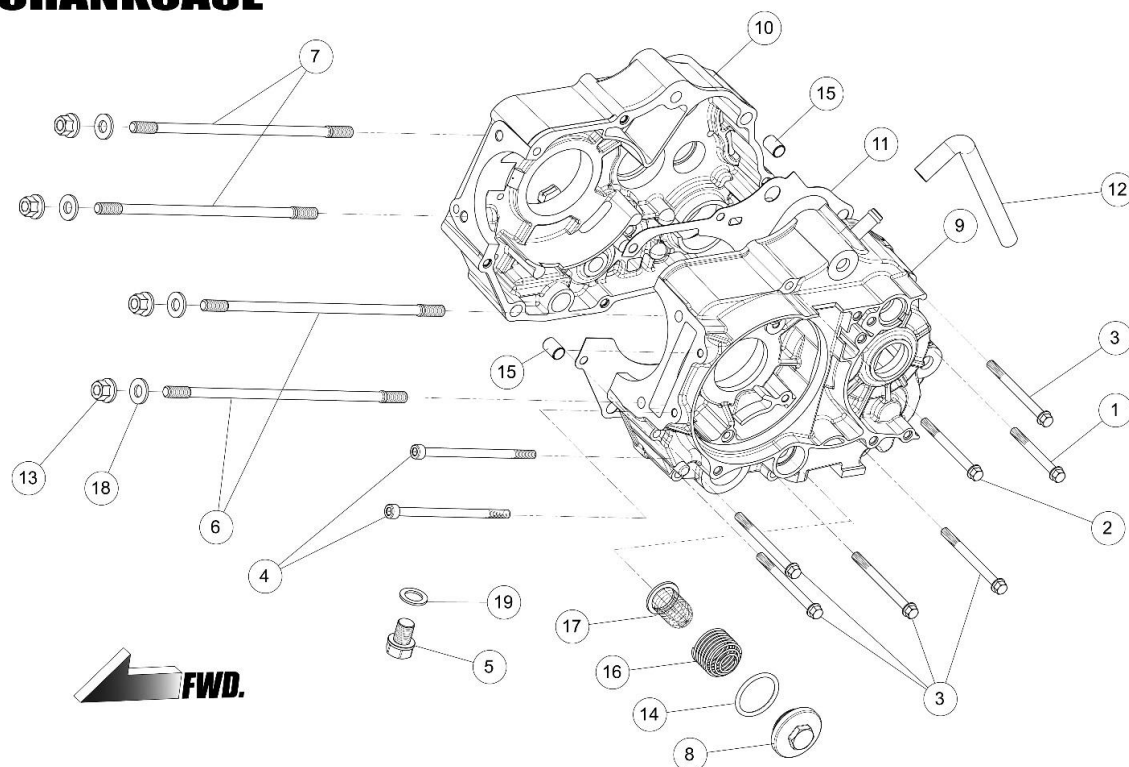
Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	86448	BOLT, HEXAGON FLANGE M10x16	1	
2	85877	BOLT, HEXAGON FLANGE M6x12	1	
3	86468	BOLT, HEXAGON FLANGE M6x18	6	
4	86466	BOLT, HEXAGON FLANGE M6x25	1	
5	86471	BOLT, HEXAGON FLANGE M6x30	1	
6	83703	BOLT, STUD M6x32	2	
7	86367	COVER, CYLINDER HEAD	1	
8	86366	CYLINDER	1	BORE 62mm
9	86436	GASKET, BASE CYLINDER	1	
10	86440	GASKET, HEAD CYLINDER	1	
11	86476	GASKET, M10	1	
12	86405	GASKET, MANIFOLD	1	
13	86439	GASKET, TANSIONER CAM CHAIN	1	
14	86368	HEAD, CYLINDER	1	
15	86404	MANIFOLD, INTAKE	1	
16	86479	O-RING	1	
17	86434	O-RING, COVER HEAD	1	
18	83720	PIN, DOWEL $\Phi 10 \times \Phi 8.4 \times 14$	4	
19	83747	PIN, DOWEL $\Phi 8 \times \Phi 6.3 \times 12$	1	
20	86429	SPARK PLUG ER9EH-6N	1	STANDARD
20	87008	SPARK PLUG ER9EH	1	ALTERNATIVE
21	86396	TENSIONER, CAM CHAIN COMP	1	
22	86456	WASHER, $\Phi 6.3 \times \Phi 12 \times 1.5$	1	

03. PISTON / CRANKSHAFT



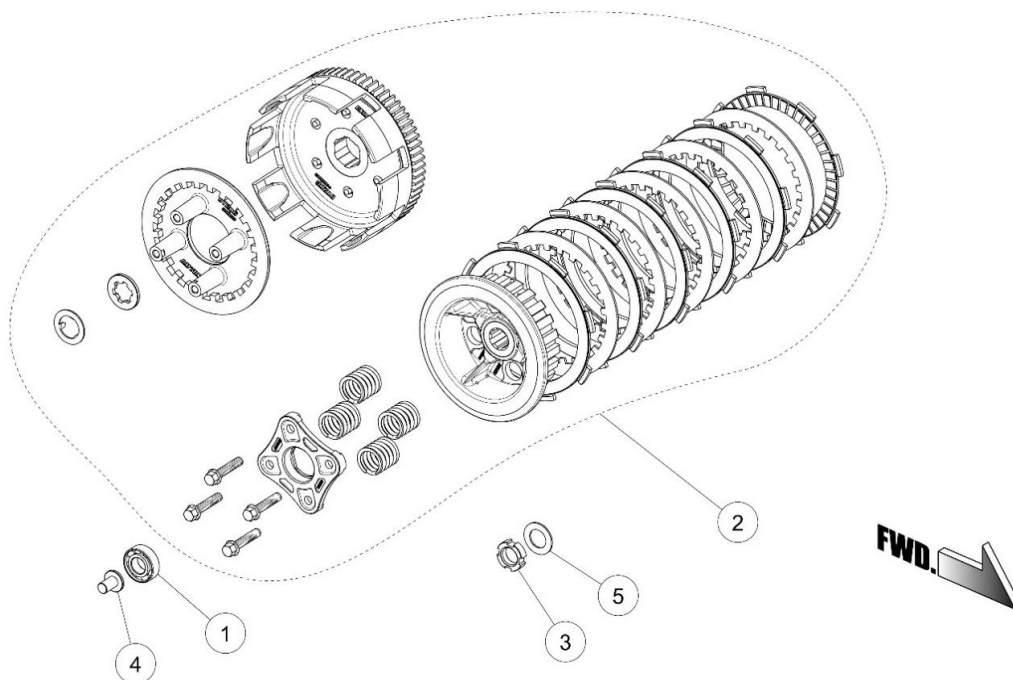
Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	86453	CLIP, PIN PISTON	2	
2	87760	CRANKSHAFT ASSY, 52.9MM	1	STROKE 52.9mm
3	86383	GEAR, OIL PUMP DRIVE	1	
4	86415	GEAR, PRIMARY DRIVE	1	
5	83768	NUT, SMALL M14	1	
6	86443	OIL SEAL, $\Phi 12 \times \Phi 20 \times 5t$	1	
7	86379	PIN, PISTON $\Phi 14$	1	
8	86378	PISTON DT150	1	62mm
9	86462	RETAINING RING, RTWN22	1	
10	86380	RING SET, PISTON 62MM	1	
11	86411	WASHER, SPRING	1	

04. CRANKCASE



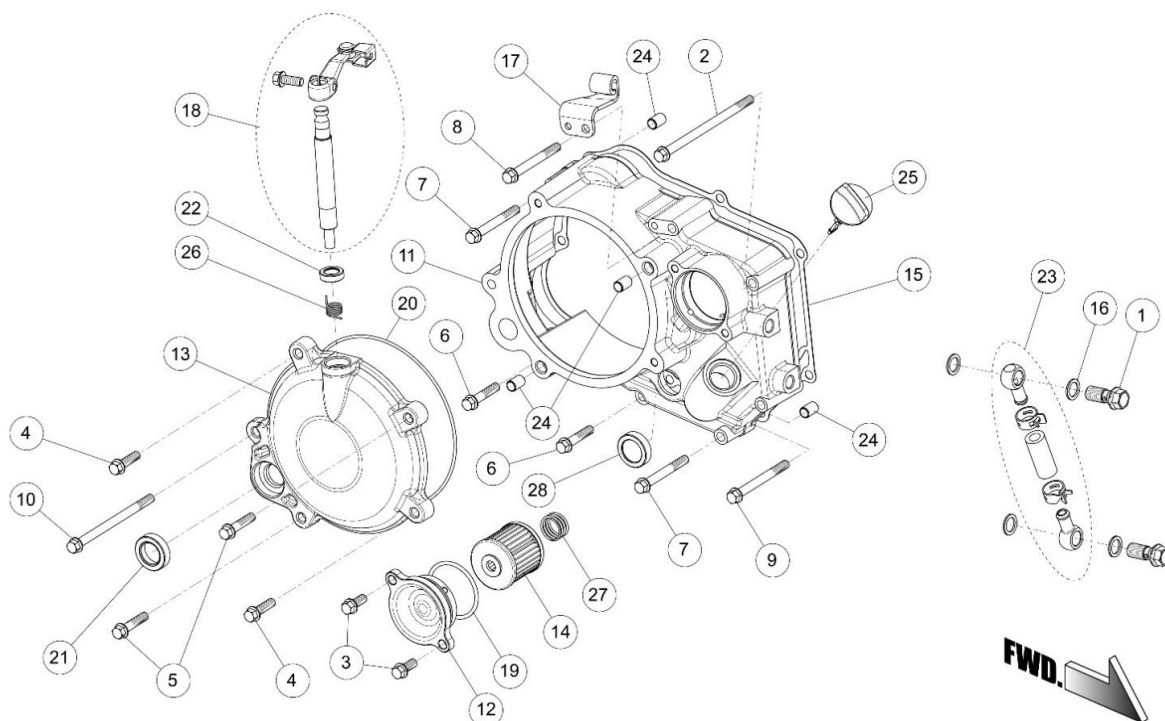
Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	86474	BOLT, HEXAGON FLANGE M6x55	1	
2	83761	BOLT, HEXAGON FLANGE M6x65	1	
3	86360	BOLT, HEXAGON FLANGE M6x70	5	
4	86459	BOLT, HEXAGON SOCKET M6x108	2	
5	83755	BOLT, OIL DRAIN M12x15	1	
6	86444	BOLT, STUD A	2	
7	86445	BOLT, STUD B	2	
8	86369	COVER, STRAINER OIL	1	
9	86370	CRANK CASE, LH	1	
10	86884	CRANK CASE, RH	1	
11	86438	GASKET, CRANKCASE	1	
12	86371	HOSE, BREATHER	1	
13	86451	NUT FLANGE, M8	4	
14	86433	O-RING, $\Phi 30 \times \Phi 3$	1	
15	83720	PIN, DOWEL $\Phi 10 \times \Phi 8.4 \times 14$	2	
16	86385	SPRING, STRAINER	1	
17	86387	STRAINER, OIL	1	
18	86457	WASHER, GASKET M8	4	
19	83754	WASHER, OIL DRAIN M12	1	

05. CLUTCH



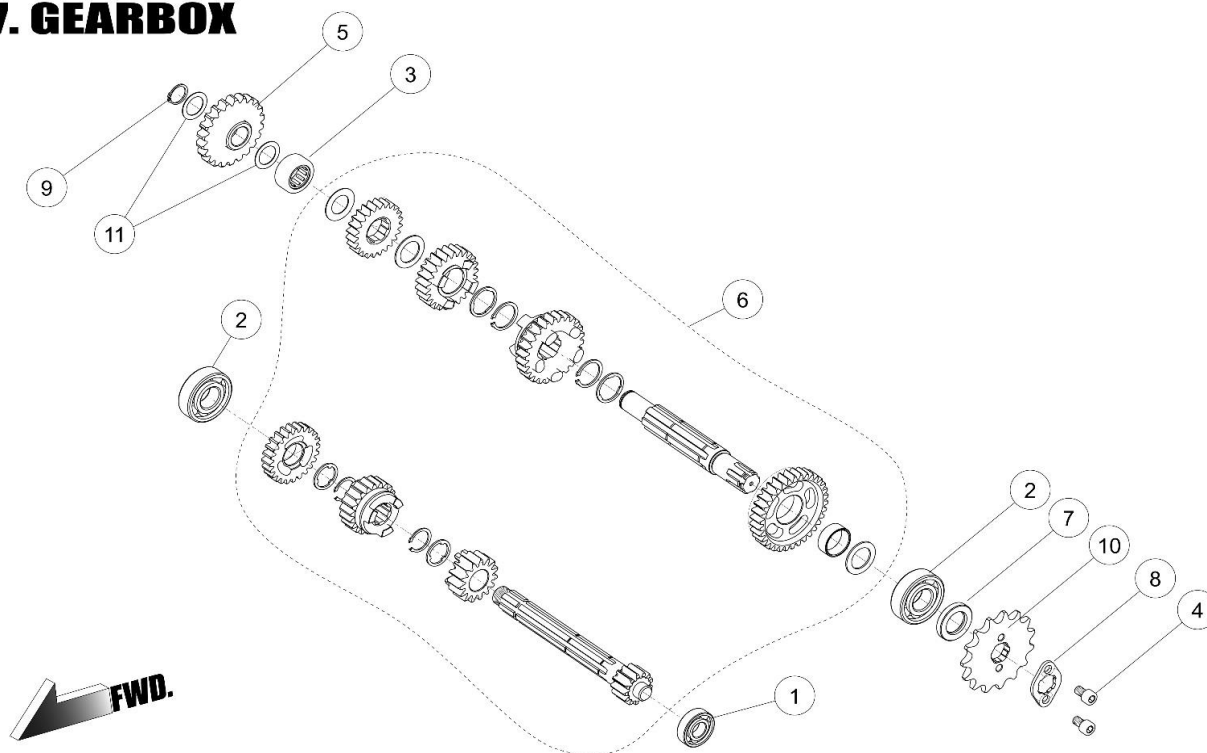
Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	83786	BEARING, #6000	1	
2	87619	CLUTCH COMP, W/FORGED GEAR	1	
3	83768	NUT, SMALL M14	1	
4	83787	PIN, LIFTER CLUTCH	1	
5	86410	WASHER, SPRING $\Phi 24 \times \Phi 14.2 \times 1.2$	1	

06. COVER CLUTCH



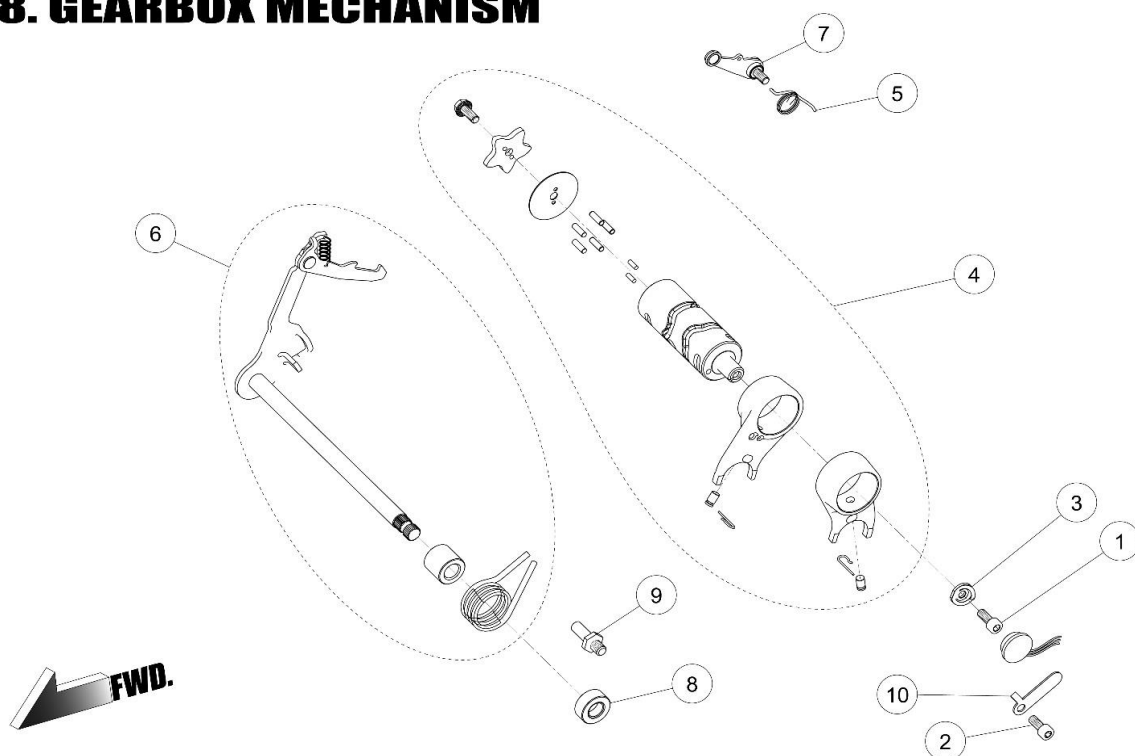
Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	86446	BOLT, BANJO M10x22.5	2	
2	86362	BOLT, HEXAGON FLANGE M6x105	1	
3	86486	BOLT, HEXAGON FLANGE M6x15	2	
4	86469	BOLT, HEXAGON FLANGE M6x22	2	
5	86485	BOLT, HEXAGON FLANGE M6x28	2	
6	86471	BOLT, HEXAGON FLANGE M6x30	2	
7	86473	BOLT, HEXAGON FLANGE M6x50	2	
8	86474	BOLT, HEXAGON FLANGE M6x55	1	
9	83759	BOLT, HEXAGON FLANGE M6x60	1	
10	86361	BOLT, HEXAGON FLANGE M6x90	1	
11	86376	COVER, CLUTCH	1	
12	86374	COVER, OIL FILTER	1	
13	86377	COVER, SMALL CLUTCH	1	
14	86384	FILTER, OIL	1	
14	83489	FILTER, OIL	1	
15	86437	GASKET, COVER CLUTCH	1	
16	86476	GASKET, M10	4	
17	86412	HOLDER, CABLE CLUTCH	1	
18	86414	LEVER, CLUTCH COMP	1	
19	86432	O-RING, $\Phi 38.6 \times 2.6$	1	
20	86435	O-RING, COVER SMALL CLUTCH	1	
21	86441	OIL SEAL, $\Phi 16 \times \Phi 26 \times 7$	1	
22	86442	OIL SEAL, $\Phi 17 \times \Phi 10 \times 5$	1	
23	86406	OIL THROUGH COMP	2	
24	83747	PIN, DOWEL $\Phi 8 \times \Phi 6.3 \times 12$	4	
25	86386	RULER	1	
26	86413	SPRING, LEVER CLUTCH	1	
27	86375	SPRING, OIL FILTER	1	
28	86475	WINDOW, OIL LEVEL	1	

07. GEARBOX



Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	83788	BEARING #6001	1	
2	83795	BEARING #6203	2	
3	86454	BEARING NK152712	1	
4	86464	BOLT, HEXAGON HEAD M6x10	2	
5	86418	GEAR IDLE, STARTER	1	
6	86919	GEAR, COMP,	1	
7	83796	OIL SEAL, $\Phi 29 \times \Phi 17 \times 5$	1	
8	86420	PLATE, FIXING SPROCKET DRIVE	1	
9	86463	RETAINING RING $\Phi 13.6$	1	
10	86419	SPROCKET, DRIVE 15T	1	
11	86455	WASHER, $\Phi 22 \times \Phi 15 \times 0.5$	2	

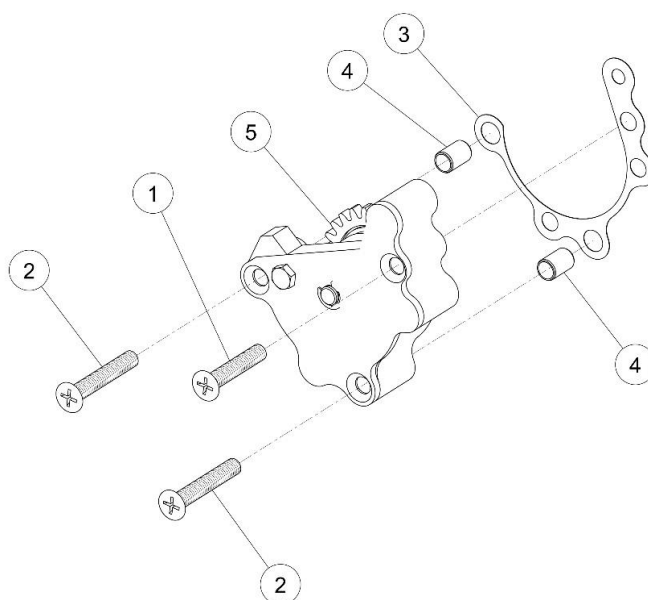
08. GEARBOX MECHANISM



Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	86449	BOLT, HEXAGON SOCKET M6	1	
2	85877	SCREW, M6x12	1	
3	83833	CONTACT, GEAR INDICATION	1	
4	86421	DRUM, SHIFT N-1-2-3-4 COMP	1	
5	86423	SPRING, LOCATING PLATE	1	
6	86915	LEVER, GEAR SHIFT COMP	1	
7	86424	LOCATING PLATE UNIT	1	
8	83837	OIL SEAL, $\Phi 11.6 \times \Phi 24 \times 10$	1	
9	86480	PIN, LOCATING SHIFT LEVER	1	
10	85876	PLATE, LOCATING SWITCH NEUTRAL	1	

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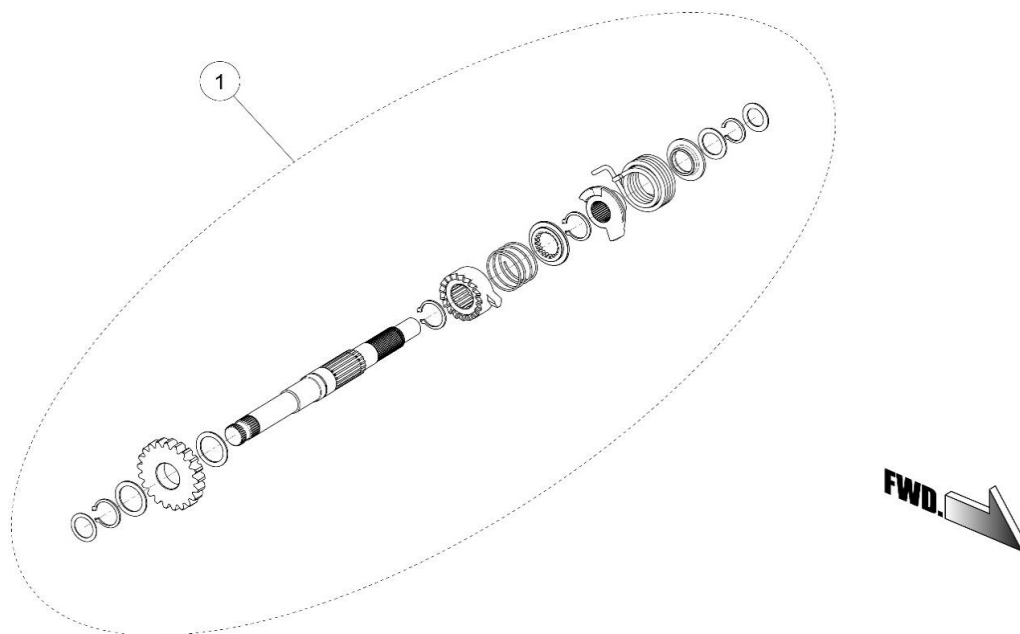
09. OIL PUMP



FWD. →

Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	84678	BOLT, CROSS RECESSED COUNTERSUNK M6x30	1	
2	84677	BOLT, CROSS RECESSED COUNTERSUNK M6x35	2	
3	84676	GASKET, PUMP OIL	1	
4	83747	PIN, DOWEL $\Phi 8 \times \Phi 6.3 \times 12$	2	
5	86382	PUMP, OIL ASSY	1	

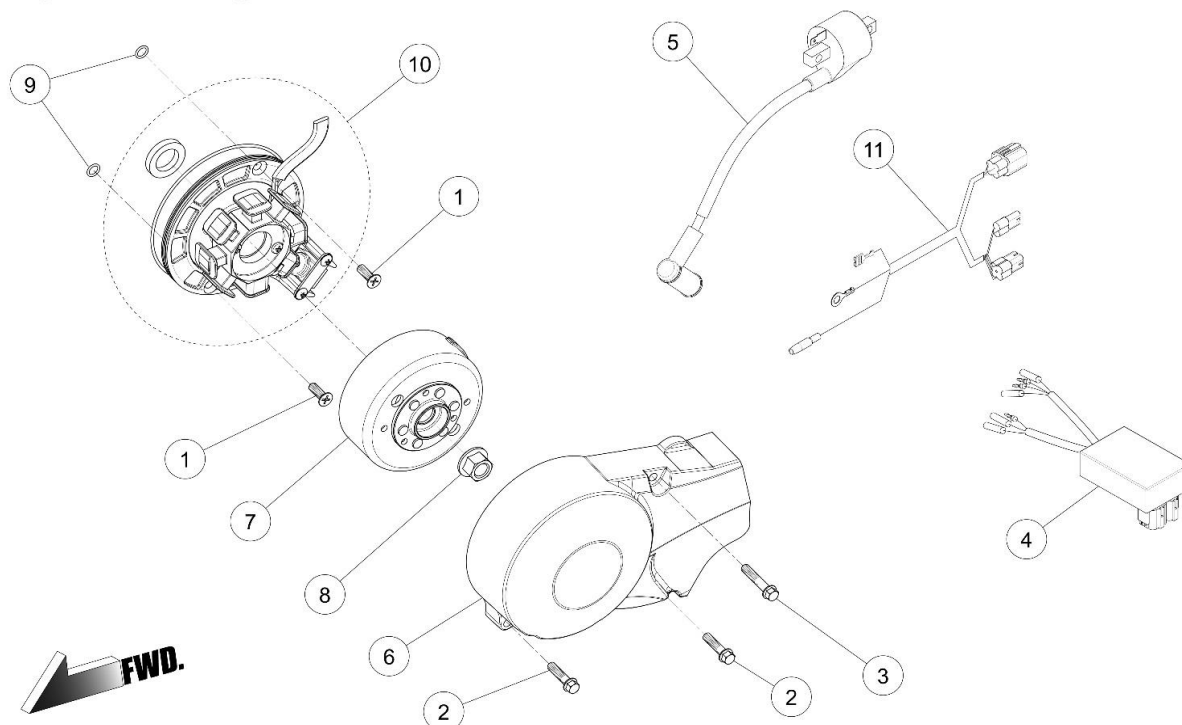
10. KICK STARTER



Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	86407	KICK STARTING SHAFT ASSY	1	

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11. GENERATOR



Ref No.	Part No.	DESCRIPTION	QTY	REMARK
1	86461	BOLT, CROSS RECESSED COUNTERSUNK M6x15	2	
2	86464	BOLT, HEXAGON FLANGE M6x25	2	
3	86472	BOLT, HEXAGON FLANGE M6x32	1	
4	87349	CDI, WITH SELECTABLE REV LIMITER	1	
5	86426	COIL, IGNITION	1	
6	86373	COVER, MAGNET	1	
7	89678	ROTOR ASSY, MAGNETO	1	
8	86452	NUT, MAGNET M12	1	
9	86479	O-RING, $\Phi 6.5 \times \Phi 1.8$	2	
10	86916	STATOR ASSY, W/O LIGHT SYSTEM	1	
11	86917	WIRE HARNESS, W/O LIGHT SYSTEM	1	